



19038

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	8745A	5 CRANKSHAFT ASSEMBLY (INCL	1		
2	30	67923	BEARING, Ball, CRANKSHAFT (L	1		
3	53	67446	RING, BALL BEARING	1		
4	43	99727A	1 DRIVE GEAR	1		
5		54196A	6 CARRIER ASSEMBLY, SEAL	1		
6		65800	PACKING, CARRIER	1		
7	39	67377	RING, SEALING - CRANKSHAFT (AR		
7	39	78633	RING, SEALING - CRANKSHAFT (AR		
8	31	88903	ROLLER BEARING, RETAINED BI	2	(PLASTIC CAGE)	
9	53	67444	RETAINING RING, RETAINED E	2	(PLASTIC CAGE)	
10	31	67445	ROLLER BEARING, RETAINED BI	2	(PLASTIC CAGE)	
8	31	93495	ROLLER BEARING, LOOSE BEAR	2	(METAL CAGE)	
9	53	67444	RETAINING RING, LOOSE BEAR	2	(METAL CAGE)	
11	765	7441A	3 PISTON (STARBOARD-STANDAR	3		
11	765	7443A	2 PISTON (STARBOARD - .015 O.S.	AR		
11	765	7445A	2 PISTON (STARBOARD-.030 O.S.)	AR		
11	765	7442A	3 PISTON (PORT-STANDARD)	3		
11	765	7444A	2 PISTON (PORT-.015 O.S.)	AR		
11	765	7446A	2 PISTON (PORT-.030 O.S.)	AR		
12	39	93481A	12 PISTON RING (STANDARD)	1		
12	39	78918A	4 PISTON RING (.015 O.S.)	AR		
12	39	85636A	4 PISTON RING (.030 O.S.)	AR		
13	40	52035	RING, Lock	12		
14	636	8119A	5 CONNECTING ROD ASSEMBLY	6		
15	10	93886	SCREW, (.312-28 x .875), CONN	12		
16	12	47247	WASHER, NEEDLE LOCATING	12		
17	31	17514A	1 BEARING KIT	6		
18	29	67483	NEEDLE BEARING, PISTON EN	174		